

### MS-3580 Series

Feed-off-the-arm, 3-needle Double Chainstitch Machine



MS-3580SF1SN

# MS-3580 Series

This machine demonstrates increased feed efficiency to handle extra heavy weight 16-ply denim. Engineered with extra feeding strength for seaming the inside of jeans.

# MS-3580 Se

Feed-off-the-arm, 3-needle Double Chainstitch Machine

Smooth, efficient feeding of extra heavy weight 16-Ply, 14 oz denim for seaming inside seams.

## Strong feeding mechanism of the puller

The puller incorporates a one-way clutch mechanism which contributes to consistent feeding of the material.

(The mechanical part is protected by a cover for added safety.)



OThread take-up device which helps produce even stitches with consistency

The feeding amount of needle thread is automatically adjusted to the pressure foot height during sewing, thereby producing even stitches with consistency.



The machine has been designed to achieve the best possible ease of threading.

When the looper pushbutton (\*) located on the operator side of the top of the machine head is pushed, the tip of the looper moves downward to allow the operator to thread the machine head with ease.



○The differential feed adjusting lever is located on the front face of the machine head.

The differential feed adjusting lever can be adjusted even during sewing, thereby effectively preventing cloth slippage between two plies.



# The machine type without the differential feed capability

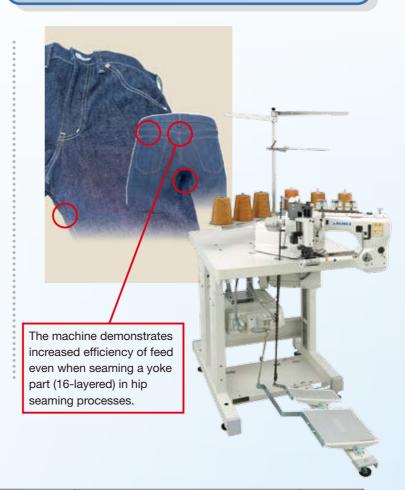


MS-3850SF0SN

\*Looper pushbutton

MS-3580SF1SN

The machine is best suited for lap seaming jeans, denim jackets, work uniforms, etc. constructed of heavy weight materials.



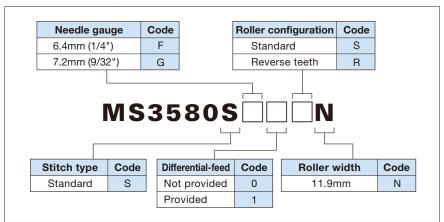
SUBCI	LASS	Ţ	<b>→</b>	<b>★</b>	diay	(Stand	ard)	(Reverse teeth)	_
Model No. Materials	Number of	Needle gauge	Differential-feed		Top feed puller	Top feed roller	Roller configuration	Difference in height of the throat plate	
	Waterials	needles	(mm)	Provided	Not provided	driving method	width (mm)	Honer corniguration	(mm)
MS3580SF0SN	Medium- to heavy-weight materials (10~14oz)	3	6.4		•	Mechanical driving method	11.9	Steel teeth (standard)	2.38
MS3580SF1SN				•				Parts No.40068568	
MS3580SF0RN					•			Steel teeth (reverse teeth) Parts No.40077682	
MS3580SF1RN				•					
MS3580SG0SN			7.2		•			Steel teeth (standard) Parts No.40068568	
MS3580SG1SN				•					
MS3580SG0RN					•			Steel teeth (reverse teeth)	h)
MS3580SG1RN				•				Parts No.40077682	

#### SPECIFICATIONS

Model name	MS-3580S*1SN	MS-3580S*0SN			
Stitch type	3-needle, 6-thread, double chainstitch machine				
Application	For medium- to heavy-weight materials: jeans, denim jackets, work uniforms, etc.				
Max. sewing speed	4,500rpm				
Normal sewing speed	3,500rpm				
Needle gauge	6.4mm, 7.2mm				
Stitch length	2.1mm~3.6mm (standard 3.2mm)				
Needle (standard)	UY130GS (standard) /Nm140 (#22)				
Needle bar stroke	33mm				
Number of pieces of thread used	6				
Weight of the machine head	23.5kg				
Lift of the presser foot	Max. 9mm (at the time of delivery 6.5mm)				
Top feed roller width	11.9mm				
Food adjusting mathed	Main feed: Slide-type stitch-length adjusting method				
Feed adjusting method	Differential feed: Lever adjusting method	Without the differential feed capability			
Lubrication	Automatic rotary-pump type oiling				
Lubricating oil	JUKI MACHINE OIL No. 18				
Installation method	To be installed on the table by means of an auxiliary drive assembly MT03				

#### WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows:



■ To order, please contact your nearest JUKI distributor.

#### Various folder assemblies are available according to Folder assembly the properties and weight of the material to be used.

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Description	Parts No.	Outlet dimension	Application					
3/32" folder	40072322	2.4mm	Medium-weight materials					
18-1/8" folder	40066942	3.2mm	Medium- to heavy-weight materials (standard)					
5/32" folder	40072324	4.0mm	Extra heavy-weight materials					
9-1/8" folder*	40072328	3.2mm	Medium- to heavy-weight materials					

\*Since the top of the folder is shorter than the standard one, the material can be handled with ease.

#### OPTIONS

#### • Auxiliary drive assembly MT03



★To install the machine on the table, the auxiliary drive MT03 is required.

#### Table stand JTMS5

Table stand for the MS-3580 (without casters)



★This table stand is specifically designed for the SC-510. The M-51 motor should be used.







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- $\begin{tabular}{ll} $\star$ Specifications and appearance are subject to change without prior notice for improvement. \end{tabular}$
- $\*$  Read the instruction manual before putting the machine into service to ensure safety. \* This catalogue prints with environment-friendly soyink on recycle paper.