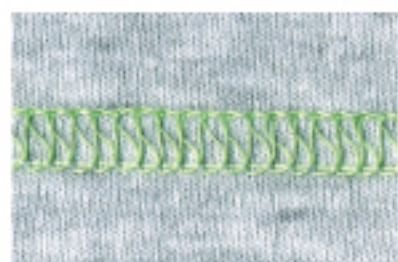


VC2700G-8 class

2·3 Needles Cylinder Bed Interlock Stitch Machine

Non-Stain Technology and wide variety of sewing condition gives you high quality!!

Tightened



Loosened

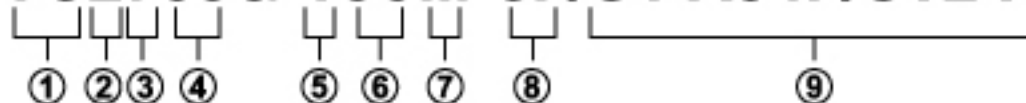


ISO9001:2008
JQA-QM6412

2·3 needles Cylinder Bed Interlock Stitch Machine

■ Numbering on Model

VC2700G-156M-8F/UT-A34F/ST2-A



- ① Symbol of Series
- ② Class No.
- ③ Number of Needle: 7 = 2·3 needle
- ④ Submodel
- ⑤ Top Cover Thread Mechanism: 1 = with Top Cover Thread Mechanism
- ⑥ Needle Distance: 40 = 4.0mm(2 needles), 48 = 4.8mm, 56 = 5.6mm, 64 = 6.4mm
- ⑦ Shape of Stitch Tongue on Stitch Plate
- ⑧ Special Specification
- ⑨ Devices

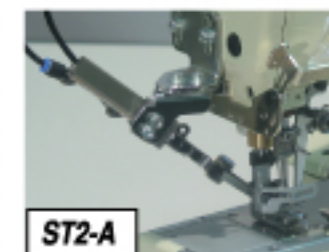
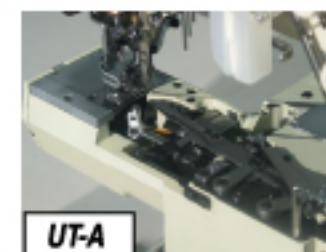
■ Specification

Model	Seam	Needle	Bob	Stitch	Stitch Length	Stitch Width	Presser Foot	Presser Foot Pressure	Presser Foot Lift	Stitch Speed	Max. Sewing Speed
VC2700G-8F		UY128GAS		(4.0) 4.8	1.4~3.6		10.3~12.9	7.5 (MAX)	31	6,000	
VC2713G-8F		3 (2)	5 (4)	5.6 6.4					31	6,000	

■ Devices

UT-A□□ :
Air operated under thread trimmer

ST2-A :
Air operated top cover thread trimmer



Specification and appearance in this catalogue are subject to change without notice. For correct handling of products described on this catalogue, please read instructions carefully before operation.

YAMATO SEWING MACHINE MFG. CO., LTD.
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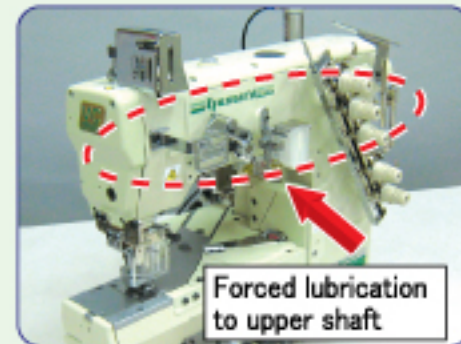
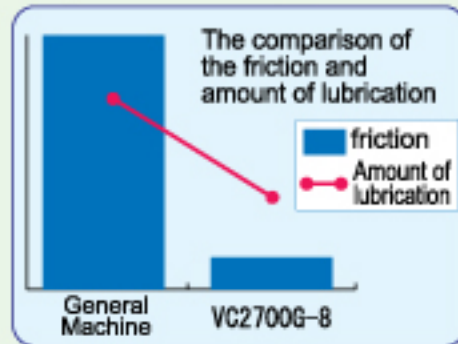
The minimal lubrication to exactly where it's needed

Less friction, Less Lubrication !

Introduction of high-tech mechanical parts reduce friction dramatically. So that much less lubrication than conventional machines are required.

Stable & Pin-point Lubrication to moving parts!

The oil is pumped to needle bar crank area, all way through upper shaft. Thanks to "forced lubrication", very small, but stable amount of oil is always given to exactly where it is necessary, and ensures less risk for leakage while maintaining machine performance.



No leakage by special sealing technology

Special seals are installed in ends of each bushings above fabric.

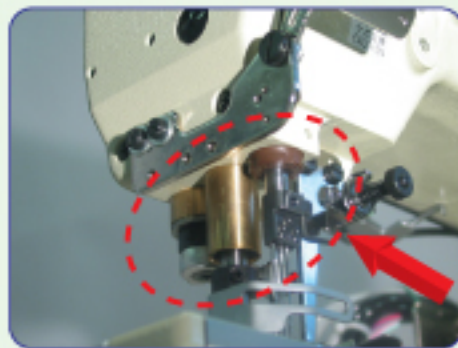
These seals are designed to prevent oil excess from dripping on fabric, by wiping oil film away from surface of moving parts

Same measures taken for Sewing Cylinder Area!

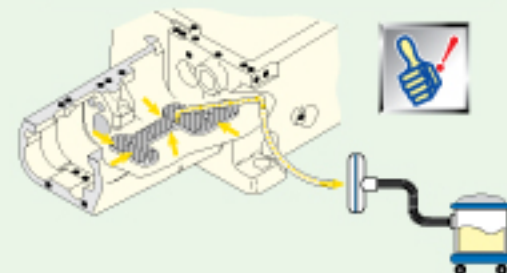
Special "Oil Wiper" is installed at an end of looper bar bushing and oil film is wiped away from looper bar surface as looper bar is exposed.

Besides, the oil is circulated!

Wiped oil excess is first stored in a felt. Then, collected by pump force to be cooled down and filtered for next cycle of lubrication



Prevent oil leakage from cylinder !



Highly Versatile...From fleece to microfiber!!

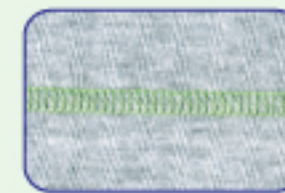


Active Thread Control

Yamato "Active Thread Control" makes ideal thread balance control to form any desired seam, with less stress given to each thread. Adjustment from soft to tight seam can be done simply and visibly to minimize required skills and downtime spent for addressing frequent changes of sewing conditions.

Ideal seam over wide range!!

Active Thread Control support wide variety of seams from soft and elastic seams to tight seams.



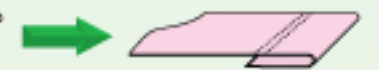
●Tight seam suitable for outer wear.



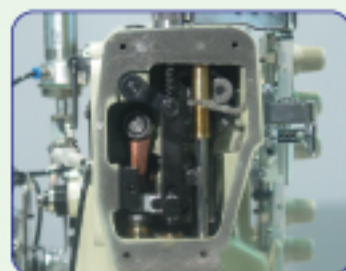
●Stretchable seam suitable for microfiber.



●Tunnel Free Finish



Easy Maintenance



Switchable Needle Bar Stroke

Needle bar stroke can be switched from 31mm(standard) to 33mm by simply turning an eccentric pin on the needle bar. This epoch-making system shortens the downtime for conversion to meet extreme change of fabric weight.



Looper Thread Take-up Cam System

The cam is located outside of the machine frame for easy adjustment and removal. Downtime to unwind looper thread in case of it winds itself around the cam is dramatically shortened. Also, the cam can be exchanged easily according to different sewing conditions.



Foot Lifter Lever Mechanism

The outer lever (similar to the one for overlock machine) enables easy assembly and adjustment of foot lifter without removing top cover.