

1-needle, Top and Bottom-feed, Lockstitch Machine
with Double-capacity Hook

DU-1181N

With its powerful top and bottom feed mechanism, the machine smoothly feeds a difficult-to-feed material or a multi-layered part of material without pitch errors, achieving consistent seam quality.



Higher lift of the presser foot

The lift of the presser foot, by the knee lifter, is as high as 15 mm so as to support processes which require a higher lift of the presser foot, such as piping and tape-attaching.



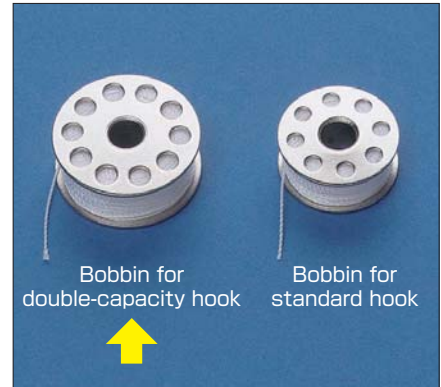
The maximum stitch length is 9mm

With its stitch length being as large as 9 mm, the machine is applicable to a broader range of sewing processes.



The double-capacity hook is provided as standard

The machine comes with a horizontal-axis double-capacity hook, not only to decrease the frequency of bobbin thread changing, but also to enable sewing work with increased efficiency.



Automatic lubricating mechanism

A pump-unit type automatic lubricating mechanism dramatically improves maintainability. The oil amount in the face plate and hook is adjustable.

The top feed mechanism employs a grease tank and oil wick lubrication mechanism.



The machine achieves low-vibration and low-noise

The machine head is designed to achieve optimum balance, thereby reducing vibration and noise. The machine affords the operator a comfortable working environment.

Excellent operability

- The stitch pitch can be adjusted in both the normal and reverse directions.
- The height and inclination of the feed dog can be adjusted.
- The amount of the alternating vertical movement of the walking foot and presser foot is adjustable in a range from 2 to 5mm according to the height of a multi-layered section of material.
- The horizontal feed cam, top and bottom feed cam and top feed cam can be adjusted after opening the rubber caps (three caps) on top of the machine head.

Specifications

Model name	DU-1181N
Max. sewing speed	2,000rpm
Max. stitch length	9mm (forward/backward)
Needle bar stroke	36.5mm
Lift of the presser foot	By hand: 5.5mm, By knee: 15mm
Thread take-up	Link type
Alternating vertical movement	2~5mm
Hook	Horizontal-axis full-rotary double-capacity hook
Needle (at the time of delivery)	DPX17 (#21) #14~#23 *The DBX1 needle can also be used.
Thread	#40~#8
Pitch changing method	By dial
Knee-lifter mechanism	Built on the machine head
Lubrication	Automatic
Lubricating oil	JUKI MACHINE OIL No.7 (equivalent to ISO VG7)
Distance from needle to machine arm	261mm
Bed size	477mmX178mm
Weight of the machine head	31kg

- To order, please contact your nearest JUKI distributor.

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- * Specifications and appearance are subject to change without prior notice for improvement.
- * Read the instruction manual before putting the machine into service to ensure safety.
- * This catalogue prints with environment-friendly soyink on recycle paper.

When you place orders

Please note when placing orders, that the model name should be written as follows.

DU1181N



JUKI CORPORATION HEAD OFFICE

The environmental management system to promote and conduct
① the technological and technical research, the development and design of the products in which the environmental impact is considered
② the conservation of the energy and resources, and the recycling, in the research, development, design, distribution, sale and maintenance service of the industrial sewing machines, household sewing machines and industrial-use robots, etc., and in the sale and maintenance service of the data entry system and in the purchase, distribution and sale of the household commodities including the healthcare products.